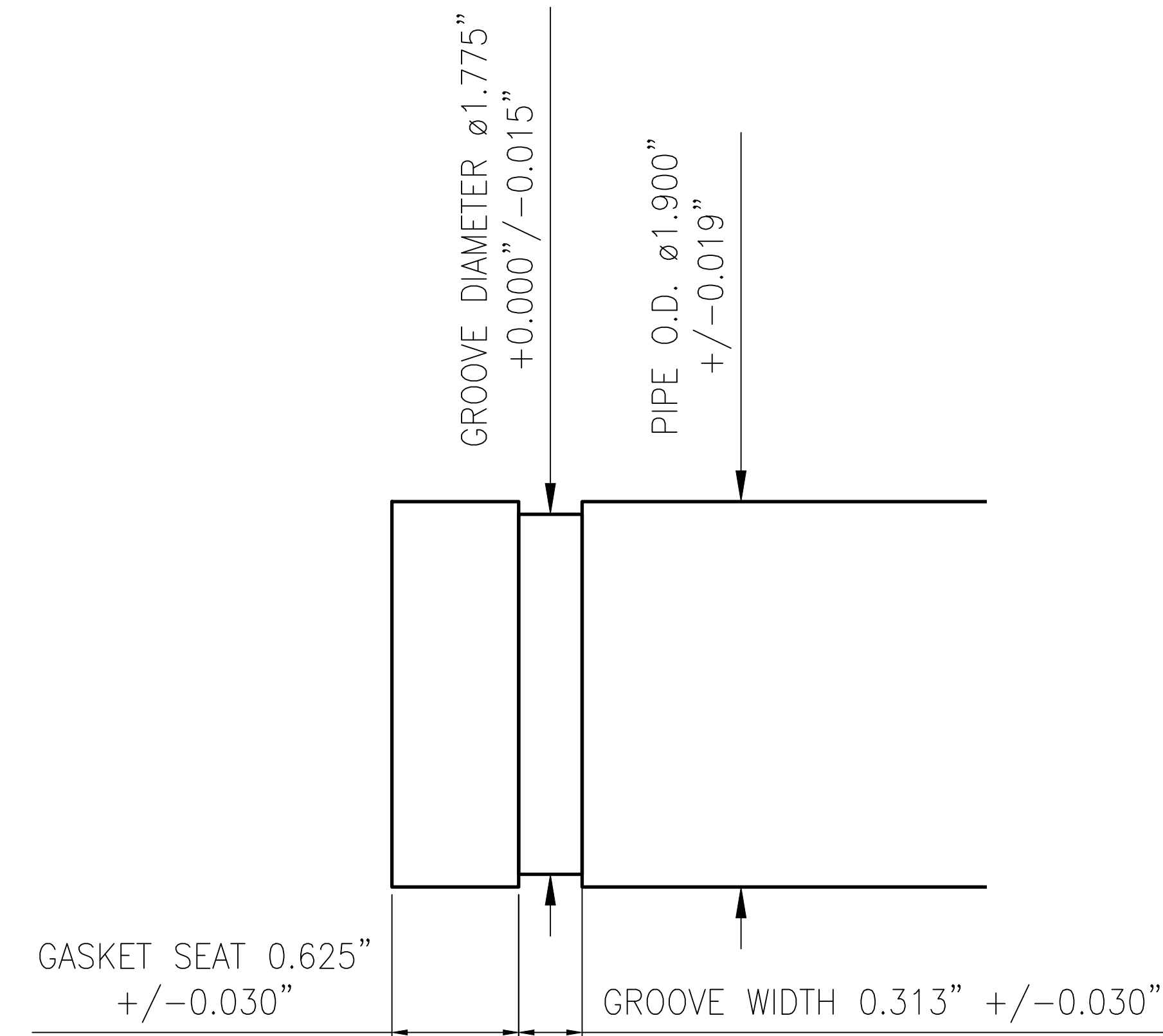


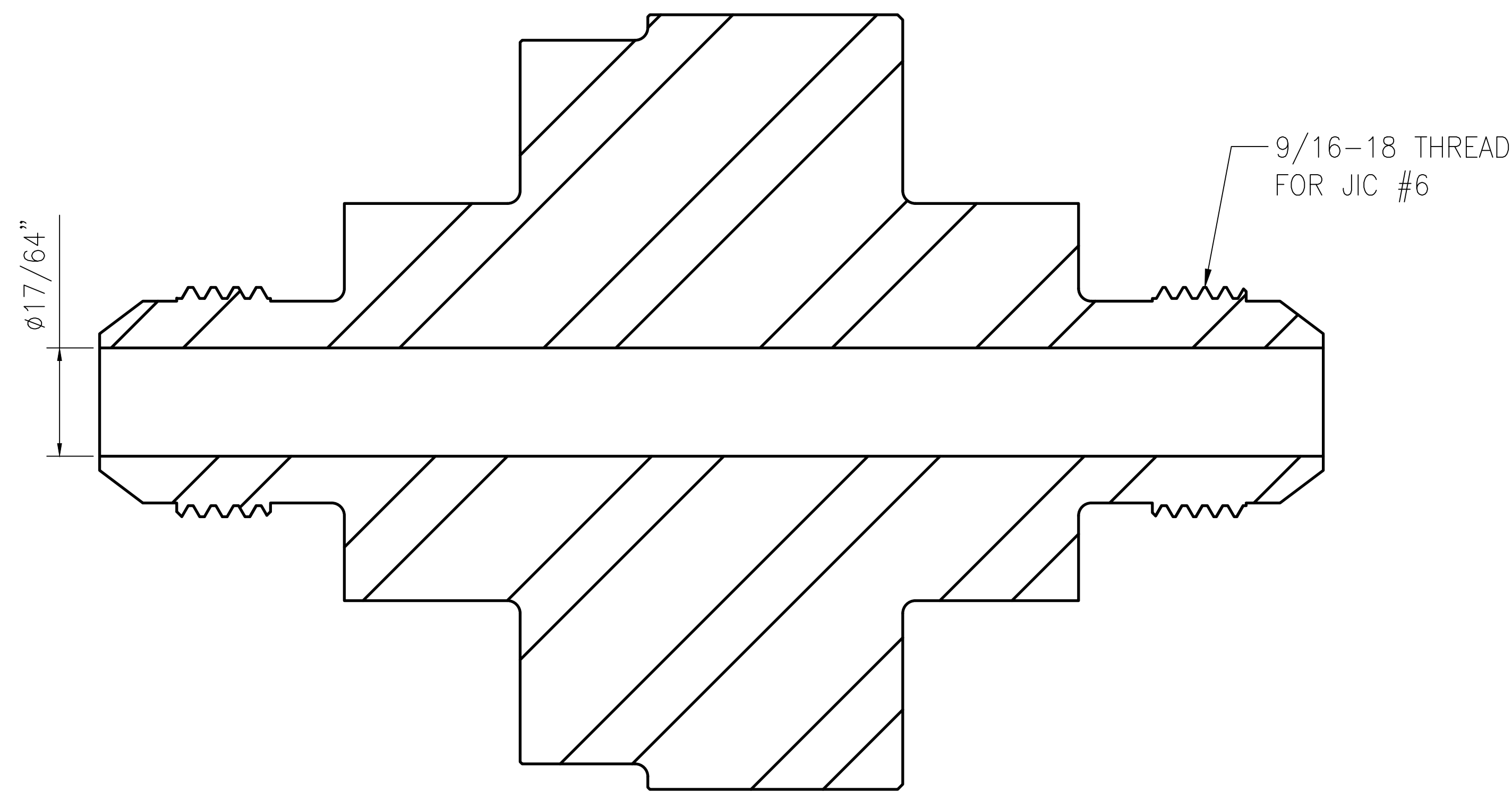
FROM MACHINERY'S HANDBOOK 29TH EDITION:

1. 9/16"  $\phi$ -18 UNF:
  - 1.1. MAJOR DIAMETER: 0.5625"
  - 1.2. MINOR DIAMETER: 0.4950"

① 9/16-18 THREAD



② 1-1/2"  $\phi$  VICTAULIC GROOVE (SPEC. 25.01)



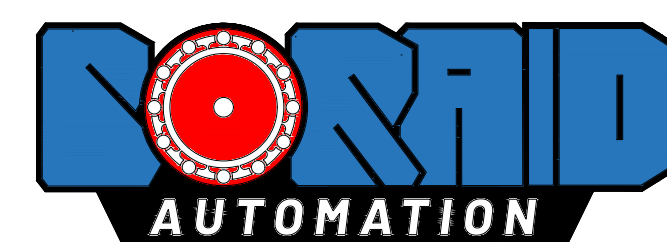
NOTES:

1. MATERIAL: 416 STAINLESS STEEL
  - 1.1. MCMASTER CARR 89095K72
2. DIMENSIONAL TOLERANCE  $\pm 0.005$ "
3. ANGULAR TOLERANCE  $\pm 0.5^\circ$
4. SURFACE FINISH  $R_a = 125 \mu\text{IN}$
5. ALL DIMENSIONS IN INCHES

FILE NAME: 2024-1251-02 ACCELERATOR\_THRU\_CAP.DWG; PRINT DATE: 10/31/2025

REV	DATE	BY	APP	DESCRIPTION

DESIGNED BY	N. DUNCAN
DRAWN BY	N. DUNCAN
CHECKED BY	J. JONASEN
IN CHARGE	N. DUNCAN
DATE	2025-10-14



3050 E. AIRPORT WAY  
LONG BEACH, CA 90806  
562.264.2500

ACCELERATOR THRU CAP  
FOR TBM GROUT MIXING PIPE  
MK03-03 OVERVIEW

CATALOG NO	2024-1251-MK03-03
DRAWING NO	2024-1251
REV	02
SCALE	4:1
SHEET NO	02